



Coby

Cobot Engineering Solution Automation of End-of-Line Test Stands



- automated EoL testing of multi-variant car seats and door systems
- optical inspection by integrated camera solution
- position finding in the complete DUT adjustment range through proven referencing procedure
- mobile and stationary installation concepts for customized solutions
- fast feasibility analysis through virtual simulation tool



Technical specifications

Coby - Cobot Engineering Solution

Parameters

| | |
|-----------------------------------|---|
| maximum load (depending on cobot) | up to 160 N |
| reachability (depending on cobot) | up to 1300 mm (UR10e) |
| TCP speed | up to 3000 mm/s |
| communication interfaces | Modbus TCP, Digital I/Os, PROFINET, Ethernet/IP |
| temperature range | 0-50 °C |

Line Integration

- integration into existing safety concepts according to 2006/42/EG
- docking system for fast roboter exchange within minutes
- various industrial control interfaces

Optical Inspection

- barcode label reading
- colour validation
- visual traceability

Innovative Quality Assurance

- automated
- repeatable
- traceable
- ergonomically optimized
- cost-optimized
- low maintenance

Virtual Model

- modern simulation tools
- integration of line layouts (.dwg) and CAD DUT models
- feasibility analysis

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Automated Testing Process

- switch panel interaction
- adjustmend of delivery position
- SBR/BodySense/CIS
- belt buckle test

Cobot

- Universal Robot e-Series (UR3e, UR5e, UR10e, UR16e, etc.) with EN ISO 13849-1, Cat. 3 PL d and EN ISO 10218-1

DUTs

- mechanical, electrical car seats
- seats with memory function
- door systems
- further on request

Made in Germany